ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025 and EN 15804 for:

[Flush Glazing Door]

From

CLESTRA



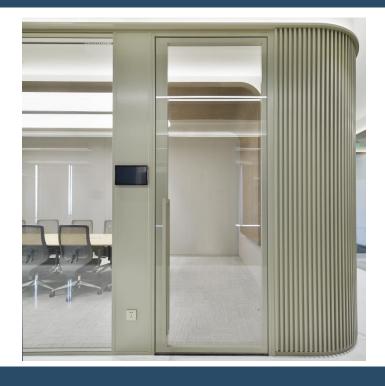




[Clestra Hauserman (Taicang) Products

Architectural Co., Ltd.]

Declared product:Flush Glazing Door



Programme operator:	EPD China
Registration number:	EPD-CN-00023
Issued date:	2025-07-22
Valid until:	2030-07-21



Programme Information

Г	
EPD Owner	Clestra Hauserman (Taicang) Architectural Products Co., Ltd. <u>Contact</u> : Steven Zuo s.zuo@clestra.cn 008613816898396 <u>Website</u> : https://www.clestra.com/cn/ <u>Address</u> :Building 3, No.199 Wuyang Road, Chengxiang Town, Taicang City, Jiangsu Province
Product Name	Flush Glazing Door
Production Site	Building 3, No.199 Wuyang Road, Chengxiang Town, Taicang City, Jiangsu Province
Identification of product	UNCPC code:421 Structural metal products and parts thereof
Field of Application	Widely used in the fields of industrial and commercial construction
Programme Operator	EPD China Address of Headquarter: Tianping Road, Xuhui District, Shanghai Website: www.epdchina.cn Email: info@epdchina.cn secretary@epdchina.cn
LCA Practitioner	Steven Zuo, Clestra Hauserman (Taicang) Architectural Products Co., Ltd., <u>s.zuo@clestra.cn</u> <u>James.Zhang,Shanghai Tanlian TechnologyCo., Ltd.,</u> James.zhang@vecarbon.com
Responsibility	The EPD owner has the sole ownership, liability, and responsibility for the EPD
Comparability	EPDs within same category of product in different programme operator are not suggested to be compared. Full conformance with a PCR allows EPD comparability only when all stages of a life cycle have been considered. However, variations and deviations are possible even applying the same PCR.
Liability	The EPD owner has the sole ownership, liability, and responsibility for the EPD.
Validity	The EPD is published on 2025-07-22 and valid to 2030-07-21
LCA Software (version)	Simapro9.6
LCI Dataset (version)	Ecoinvent3.10
Year(s) of Primary Data	March 1, 2024, to February 28, 2025
PCR	EPDCN-PCR-202204 PCR for construction products and construction services Version number: V2.1
Other Reference Document	EN 15804:2012+A2:2019/AC:2021, Sustainability of construction works-Environmental product declarations - Core rules for the product category of construction products
Verification statement accord	ing EN15804
☐ internal ☐ externa	ation: <ying certification="" co.,="" cti="" ltd="" su,=""> is an approved certification body</ying>





Programme operator Registration number EPD China EPD -CN - 00023

Procedure for follow-up of data during EPD validity involves a third-party certification body:	
☐ Yes ☑ No	



General Information

1.1 Company information

Owner of the EPD:

Clestra Hauserman (Taicang) Architectural Products Co., Ltd.

Contact:

Steven Zuo s.zuo@clestra.cn

Name and location of production site(s):

Building 3, No.199 Wuyang Road, Chengxiang Town, Taicang City, Jiangsu Province

Brief description of the company:

Clestra Hauserman (Taicang) Architectural Products Co., Ltd. is a company founded on April 21, 2010. The factory was located at Building 3, Xiangchuang Intelligent Manufacturing Industrial Park, No.199 Wuyang Road, Chengxiang Town, Taicang City.

Clestra Hauserman (Taicang) Architectural Products Co., Ltd. belongs to the partition industry and operates on a production and processing business model. The registered capital is 1 million RMB, the company was registered in 2010, and the legal representative is KIM SEONG JOONG. The company is located in Suzhou City, Jiangsu Province.

Clestra Hauserman (Taicang) Architectural Products Co., Ltd. has the brand "Clestra," under its umbrella, and its products include partitions, fixed partitions, movable partitions, etc. The company adheres to the business philosophy of "customer first, keen to progress," providing customers with high-quality products and services.

1.2 Scope and type of EPD

Description of system boundaries:

Cradle to Grave (A1-A5,B1-B7, C1-C4, D).

System diagram:



www.epdchina.cn

EPD China EPD -CN - 00023

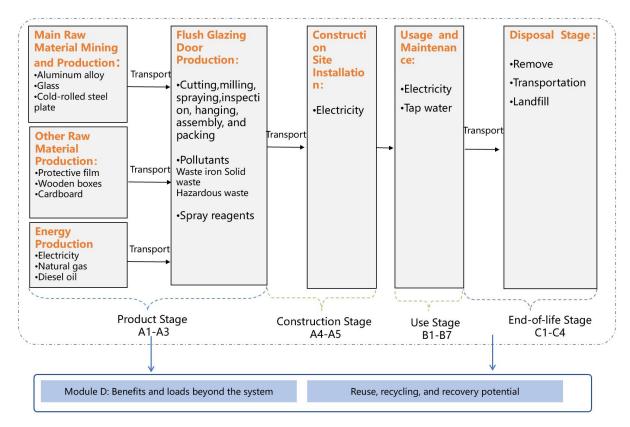


Table Division and explanation of life cycle stages

EN15804	Life Cycle Stage	Corresponding Information Requirements					
Product stage	Al Raw material extraction and processing, processing of secondary material input (e.g. recycling processes)	It includes provision of all materials, products and energy, as well as waste processing up to the end-of waste state or disposal of final residues during the product stage. Module					
(A1-A3)	A2 Transport to the manufacturer	A1, A2 and A3 may be declared as one aggregated module					
	A3 Manufacturing	A1-3.					
Construction process stage	A4 Transport to the building site	It includes provision of all materials, products and energy, as well as waste processing up to the end-of waste state or disposal of final residues during the construction process stage. These information modules also include all impacts					
(A4-A5)	A5 Installation into the building	and aspects related to any losses during this construction process stage (i.e production, transport, and waste processing and disposal of the lost products and materials)					
	B1 Use or application of the installed	It includes provision and transport of all materials, products					
	product	and related energy and water use, as well as. waste					
Use stage related to	B2 Maintenance	processing up to the end-of-waste state or disposal of final residues during this part of the use stage. These information					
the building fabric	B3 Repair	modules also include all impacts and aspects related to the losses during this part of the use stage (i.e. production,					
(B1-B5)	B4 Replacement	transport, and waste processing and disposal of the lost products and materials).					
	B5 Refurbishment						





Programme operator Registration number EPD China EPD -CN - 00023

Use stage related to the operation of the building (B6-B7)	B6 Operational energy use B7 Operational water use	These information modules include provision and transport of all materials, products, as well as energy and water provisions, waste processing up to the end-of-waste state or disposal of final residues during this part of the use stage.
End-of-life stage (C1-C4)	C1 De-construction, demolition C2 Transport to waste processing C3 Waste processing for reuse, recovery and/or recycling C4 Disposal	These information modules include provision and all transport, provision of all materials, products and related energy and water use.
D Benefits and loads beyond the system boundary	D Reuse, recovery and/or recycling potentials, expressed as net impacts and benefits	

Table: Process stages and EPD modules.

	RODU STAC	CT	CONS TIC PROC STA	ON CESS		USE END OF LIFE STAGE									BENEFITSAND LOADSBEYOND THESYSTEM BOUNDARIES			
Raw material supply	Transport	Production	Transport from the gate to the	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	reuse- recovery- recycling- potential		
A1	A2	A3	A4	A5	B1	B2	В3	B4	В5	В6	В7	C1	C2	С3	C4	D		
X	X	X	X	X	X	x x x x x x x x x x x x x x x x x x x								X				



2 Detailed Product Description

Description of the product

The flush glazing door produced by Clestra Hauserman (Taicang) Architectural Products Co., Ltd. is a modern architectural door and window option. It not only provides excellent lighting effects for buildings but also combines aesthetics and practicality. It is widely used in high-end office buildings, hotel lobbies, commercial centers, and other places, creating a sense of transparency and spaciousness for indoor spaces. It belongs to the United Nations Standard Product Classification Code: 421 (Metal Structures and Parts).



Figure: Picture of the declared product.

Description of the production processes

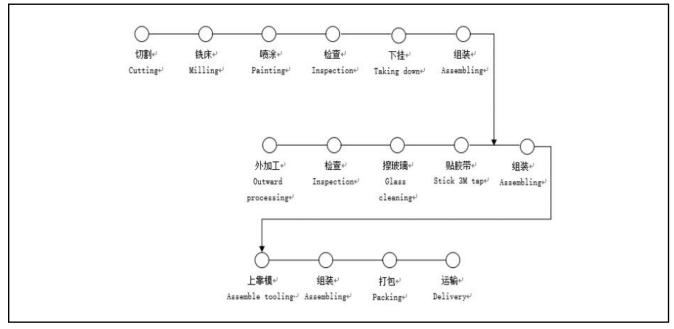


Figure: The production process in selected stages.





Programme operator Registration number EPD China EPD -CN - 00023

• Product components

Table: Main product components and packaging materials per unit.

Product components	Weight, kg	Weight-% (versus the product)					
Aluminum alloy	11.010	29.68%					
Glass	25.376	68.40%					
Cold-rolled steel plate	0.436	1.18%					
Spray reagents	0.278	0.75%					
Total	37.1	100.00%					
Packaging materials	Weight, kg	Weight-% (versus the product)					
Protective film	0.061	0.16%					
Wooden boxes	1.56	4.20%					
Card board	0.09735	0.26%					
Total	1.718	4.63%					

Products do not contain any substances that can be included in "Candidate List of Substances of Very High Concern for Authorization" and raw materials used are not part of the EU REACH regulation.

www.epdchina.cn

EPD China EPD -CN - 00023

3 LCA results according to EN 15804

3.1 Environmental Impacts

The results of the underlying LCA is provided in this section as environmental impacts, resource use, output flows and additional information on biogenic carbon. All pre-set parameters of EN 15804 are required.

Table: Environmental impacts according to EN 15804.

		R	ESULTS	OF THE	E LCA - F	ENVIRO	NMENTA	AL IMPA	ACT per o	declared i	unit							
Core indicator	Unit	A1	A2	A3	A4	A5	В1	В2	В3	В4	В5	В6	В7	C1	C2	СЗ	C4	D
Global Warming Potential total (GWP-total)	[kg CO ₂ eq.]	2.49E+02	4.72E-01	3.87E+00	4.23E+00	9.85E-01	0.00E+00	1.76E-02	2.99E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	9.86E-05	7.26E-01	0.00E+00	1.73E-01	-1.95E+02
Global Warming Potential fossil fuels (GWP-fossil)	[kg CO ₂ eq.]	2.42E+02	4.72E-01	3.49E+00	4.21E+00	1.36E-01	0.00E+00	1.76E-02	2.98E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	9.83E-05	7.26E-01	0.00E+00	1.72E-01	-1.95E+02
Global Warming Potential biogenic (GWP-biogenic)	[kg CO ₂ eq.]	3.65E+00	5.91E-06	3.77E-01	1.61E-02	3.69E+00	0.00E+00	5.29E-05	8.01E-05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.64E-07	9.09E-06	0.00E+00	4.87E-04	5.29E-01
Climate change - land use and change in land use	[kg CO ₂ eq.]	5.45E-01	1.88E-04	1.74E-03	1.81E-03	8.13E-06	0.00E+00	2.14E-05	5.15E-07	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.70E-09	2.88E-04	0.00E+00	5.16E-05	-5.55E-01
Depletion potential of the stratospheric ozone layer (ODP)	[kg CFC 11 eq.]	2.24E-06	6.59E-09	1.56E-08	5.96E-08	6.06E-10	0.00E+00	2.52E-09	1.51E-10	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.97E-13	1.01E-08	0.00E+00	5.99E-09	-1.03E-06
Acidification potential, Accumulated Exceedance (AP)	[mol H+ eq.]	1.73E+00	1.57E-03	1.67E-02	6.20E-02	8.03E-04	0.00E+00	9.19E-05	3.25E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.07E-06	2.42E-03	0.00E+00	1.06E-03	-1.29E+00
Eutrophication potential, fraction of nutrients reaching freshwater end compartment (EP-freshwater)	[kg P eq.]	6.76E-02	3.70E-05	6.45E-04	2.40E-04	1.71E-05	0.00E+00	7.15E-06	4.07E-06	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.34E-08	5.69E-05	0.00E+00	1.03E-05	-5.79E-02
Formation potential of tropospheric ozone (POCP)	[kg NMVOC eq.]	9.55E-01	2.19E-03	1.04E-02	5.19E-02	4.44E-04	0.00E+00	5.76E-05	1.09E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.58E-07	3.37E-03	0.00E+00	1.91E-03	-6.82E-01
Abiotic depletion potential for non-fossil resources (ADP-minerals&metals)	[kg Sb eq.]	1.10E-03	1.51E-06	1.39E-05	9.27E-06	5.55E-08	0.00E+00	7.98E-08	1.12E-08	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.71E-11	2.32E-06	0.00E+00	2.44E-07	-1.35E-04
Abiotic depletion potential for fossil resources (ADP-fossil)	MJ, net calorific value	4.54E+01	6.62E+00	3.72E+01	0.00E+00	0.00E+00	0.00E+00	2.23E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.02E+01	0.00E+00	4.11E+00	-1.86E+03
Water (user) deprivation potential, deprivation-weighted water consumption (WDP)	[m³ world eq. Deprived]	2.57E+01	3.61E-02	4.14E-01	7.01E-02	1.11E-02	0.00E+00	8.58E-01	3.65E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.20E-05	5.55E-02	0.00E+00	3.99E-02	-4.35E+01



EPD China EPD -CN - 00023

3.2 Resource use and waste categories

Table: Resource use and waste categories according to EN 15804.

					RESU	LTS OF TH	IE LCA - Re	esource use	and waste c	ategories pe	r declared u	nit						
Core indicator	Unit	A1	A2	A3	A4	A5	B1	B2	В3	B4	В5	В6	В7	C1	C2	С3	C4	D
Use of renewable primary energy excluding renewable primary energy resources used as raw materials (PERE)	МЈ	3.00E+02	8.68E-02	2.13E+00	5.90E-01	5.28E-02	0.00E+00	2.13E-02	2.90E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.88E-05	1.34E-01	0.00E+00	8.73E-02	-1.96E+02
Use of renewable primary energy resources used as raw materials (PERM)	МЈ	3.00E+01	0.00E+00	0.00E+00	0.00E+00	-3.00E+01	0.00E+00	7.63E-02	5.32E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Total use of renewable primary energy resources (PERT) (primary energy and primary energy resources used as raw materials)	МЈ	3.30E+02	8.68E-02	2.13E+00	5.90E-01	-3.00E+01	0.00E+00	7.13E-02	4.08E-06	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.88E-05	1.34E-01	0.00E+00	8.73E-02	-1.96E+02
Use of non-renewable primary energy excluding non- renewable primary energy resources used as raw materials (PENRE)	МЈ	4.57E+01	6.62E+00	3.72E+01	2.86E-03	8.92E-03	0.00E+00	4.19E-03	4.36E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.47E-05	1.02E+01	0.00E+00	4.11E+00	-1.86E+03
Use of non-renewable primary energy resources used as raw materials (PENRM)	МЈ	2.87E+00	0.00E+00	0.00E+00	0.00E+00	-2.87E+00	0.00E+00	3.20E-10	4.27E-12	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Total use of non-renewable primary energy resources (PENRT) (primary energy and primary energy resources used as raw materials)	MJ	4.85E+01	6.62E+00	3.72E+01	2.86E-03	-2.86E+00	0.00E+00	7.58E-12	2.47E-12	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.47E-05	1.02E+01	0.00E+00	4.11E+00	-1.86E+03
Use of secondary material (SM)	kg	8.65E-03	2.97E-03	5.04E-03	0.00E+00	0.00E+00	0.00E+00	3.12E-10	1.80E-12	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.57E-03	0.00E+00	1.04E-03	-2.49E-01
Use of renewable secondary fuels (RSF)	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of non-renewable secondary fuels (NRSF)	МЈ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	5.83E-10	1.42E-10	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Net use of fresh water (FW)	m3	1.03E+00	8.83E-04	1.09E-02	2.64E-03	3.03E-04	0.00E+00	7.18E-12	9.04E-12	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.86E-07	1.36E-03	0.00E+00	9.67E-04	-1.22E+00



Programme operator

EPD China

Registration number EPD -CN - 00023

												1	cegistratio	JII IIUIIIDC	ı ı	PD-CN-	00023	
Hazardous waste disposed (HWD)	kg	3.28E+01	1.16E-02	3.88E-01	6.14E-02	3.71E-03	0.00E+00	4.82E-02	3.66E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.78E-02	0.00E+00	5.64E-03	-4.09E+01
Non-hazardous waste disposed (NHWD)	kg	4.76E+01	2.18E-01	3.56E+00	4.71E-01	3.94E+00	0.00E+00	2.48E-02	2.39E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.35E-01	0.00E+00	4.79E+00	-2.61E+02
Radioactive waste disposed (RWD)	kg	3.10E-05	1.33E-06	7.86E-05	0.00E+00	0.00E+00	2.05E-06	0.00E+00	9.52E-07	-8.08E-04								
Components for re-use (CRU)	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.48E-02	2.39E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for recycling(MR)	kg	6.45E-04	4.88E-05	8.72E-03	0.00E+00	0.00E+00	0.00E+00	2.23E-01	4.44E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.50E-05	0.00E+00	2.04E-05	-5.47E-02
Materials for energy recovery (MER)	kg	2.45E-06	4.27E-07	1.21E-06	0.00E+00	0.00E+00	6.57E-07	0.00E+00	8.28E-08	-5.68E-05								
Exported energy (EE)	МЈ	2.62E-02	1.45E-03	2.75E-03	0.00E+00	0.00E+00	0.00E+00	5.19E-07	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.23E-03	0.00E+00	2.62E-03	-1.86E-01



EPD China EPD -CN - 00023

3.3 Information on biogenic carbon content

Information on biogenic carbon content which shall be included in the EPD as follows:

Biogenic carbon content	Unit (expressed per functional unit or per declared unit)
Biogenic carbon content in product	0 kg C
Biogenic carbon content in accompanying packaging	0.7753 kg C
NOTE: 1 kg biogenic carbon is equivalent to 44/12 kg of CO.	2.

<u> — 12 —</u>

EPD China EPD -CN - 00023

4 Supplementary information

4.1 Calculation rules

Declared unit:

1m² Flush glazing door

• The mass of declared unit:

37.1kg

• <u>Assumptions</u>:

(1)Construction process stage (A4-A5): The energy consumption data for the construction stage is assumed based on experience;

(2)Use stage (B1-B7): The energy and resource consumption data for the use stage is assumed based on experience; (3)End of life stage (C1-C4): After the product is used, it is demolished and transported to the waste disposal site. The corresponding transportation data is assumed based on experience. The treatment methods for metal products, rubber products, and packaging materials are all reasonable assumptions made according to the product characteristics and recycling methods.

• Cut off rules:

The threshold for substance set in this report is 1%. The exclusion threshold for individual material flows is 0.1%, and the total exclusion should not exceed 1% of the total mass. However, any toxic and harmful materials and substances should be included in the inventory, and this report should not be overlooked. Due to some processes that may have environmental impacts, the corresponding processes will be excluded when the following situations occur.

- (1) There is no appropriate accounting and quantification method;
- (2) Although the quantification process is feasible, it does not conform to economic benefits, and the mass accounts for less than 0.1% of the total mass.

The processes excluded in this report include:

The construction process (A3) does not involve the use of circulating cooling water, so the water consumption of the product production process is not considered.

• Data quality:

Specific data on material and energy usage have been collected for the product life cycle. These data are provided by Clestra Hauserman (Taicang) Architectural Products Co., Ltd. and use real production data from March 1, 2024, to February 28, 2025.

In addition, the environmental impact data for the general data of resource consumption and energy consumption per 1m² flush glazing door product have been collected. These data come from the Ecoinvent database, version 3.10.

No alternative data were used in this study.

This study uses Ecoinvent 3.10 as the reference database because it is consistent with the input streams of materials and energy in the following aspects:

Technological equivalence: the data derives from the same physical and chemical processes, or at least the same technological coverage.

Limits towards nature: the data contains all the quantitative information necessary for the LCA and EPD.

Limits towards technical systems: the considered stages of the life cycle are equivalent.

Data processing and analysis are carried out in accordance with international standards ISO 14025, ISO 14040,





ISO 14044, ISO 21930, and UNE-EN 15804:2012 + A2:2019.

• Allocations:

The consumption of electricity, diesel, natural gas, and pollutant emissions in the flush glazing door production process all involve allocation.

The factory produces a variety of products, mainly including flush glazing door, steel door, solid panel partition, and frameless double-glazed doors. These products are all produced in the same production workshop at different times, but since the factory has not statistically measured the energy consumption and pollutant emissions at different times, the energy consumption and pollutant emissions of the target unit product in this report are allocated by mass. That is to say:

Electricity consumption per 1m² product = weight of 1m² product * total electricity consumption during the statistical period / total production of the factory during the statistical period;

Natural gas consumption per 1m² product = weight of 1m² product * total natural gas consumption during the statistical period / total production of the factory during the statistical period;

Diesel consumption per 1m² product = weight of 1m² product * total diesel consumption during the statistical period / total production of the factory during the statistical period;

Pollutant generation per $1m^2$ product = weight of $1m^2$ product * generation quantity of a certain pollutant during the statistical period / total production of the factory during the statistical period;

This report does not involve the allocation of co-products or by-products.

4.2 Scenarios and additional technical information

In this section, it is suggested to include but not limited to following information:

EN15804	Life Cycle Stage
	Al: Raw material extraction and processing(Aluminum alloy, glass, cold-rolled
	steel plate, spray reagents, etc.)
D d (A 1 A 2)	A2: Raw material transportation (Transport to the Clestra, the transport type,
Product stage (A1-A3)	mass and distance are modelled according to the primary data
	A3: Manufacturing(Consuming electricity, natural gas and diesel oi, generated pollutants according to the primary data)
	A4: Transport to the building site (Truck and sea transport, the transport type, mass and distance are modelled according to the primary data)
	A5: Installation into the building(Only consuming electricity 0.05kWh, and the
Construction process	transportation of waste generated during installation and construction (A5) are
stage(A4-A5)	100km.According to public information assumptions, the landfill, incineration,
	and recycling disposal ratios of plastic, cardboard, and wooden box packaging
	materials are 40%, 30% and 30%, respectively.)
	B1: Use or application of the installed product(Not consuming energy and
	resources)
	B2: Maintenance(Assuming based on experience, 20kg of tap water is
Use stage related to the building	consumed throughout the entire life cycle of the product)
fabric (B1-B5)	B3: Repair(Based on empirical assumptions, this stage consumes 0.025kWh of
	electricity)
	B4: Replacement(Not consuming energy and resources)
	B5: Refurbishment(Not consuming energy and resources)
Use stage related to the operation	B6: Operational energy use(Not consuming energy and resources)
of the building (B6-B7)	B7: Operational water use(Not consuming energy and resources)
	C1: De-construction, demolition (According to publicly available information,
	the assumed power consumption during this stage is 0.0000825 kWh)
E-1 -f1:ft (C1 C4)	C2: Transport to waste processing(The distance of product transportation are
End-of-life stage (C1-C4)	100km, and the transportation means are trucks)
	C3:Waste processing for reuse, recovery and/or recycling(Not consuming
	energy and resources)





	C4: Disposal(According to publicly available information, 70% of scrap iron
	and 92% of aluminum will be recycled, while the remaining 30% of scrap iron
	, ,
	and 8% of scrap aluminum will be disposed of through landfilling)
D Benefits and loads beyond the	D:Reuse, recovery and/or recycling potentials, expressed as net impacts and
system boundary	benefits(iron scrap and aluminum scrap recycling)

4.3 Dangerous substances

There are no dangerous substances into indoor air, oil and water during the use stage.

4.4 Other optional additional environmental information

Not public



References

[1]ISO 14040:2021 - Environmental management - Life cycle assessment - Principles and framework

[2]ISO 14044:2021 - Environmental management - Life cycle assessment - Requirements and guidelines.

[3]ISO 14067:2018 Greenhouse gases - Carbon footprint - Quantification requirements and guidelines.

[4] Guidelines for the calculation and reporting of greenhouse gas emissions from enterprises in other industries (for trial implementation).

[5]2006 IPCC Guidelines for National Greenhouse Gas Inventories.

[6]EN15804 :2012+A2:2019: Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products.

[7]EPD China General Programme Instruction.







EPD 中国项目 值得信赖

The first EPD Programme Operator registered in China, contributing to the EPD system building in China www.epdchina.cn

ENVIRONMENTAL
PRODUCT
DECLARATION